

# Supra® XT SEHD 400 Amp MIG Gun

MIG GUNS



**60% Duty Cycle - CO<sub>2</sub> Carbon Dioxide**  
Suitable for Medium to Heavy Duty Fabrication.

**WELDING PROCESSES:**  
MIG (GMAW), Flux Cored (FCAW),  
Aluminum (GMAW)

**Standard Options Include:**

- Rear Connector
- Available with Heavy Duty Front End Consumables
- Standard Conductor Tube – Part No. SE64J-60 (Stock No. 1640-1347) on all guns up to 15 ft (4.6 m)
- Conduit Liner – 44 Series

## Tweco® Style Rear Connector

Adapter kits are available to fit Tweco rear connection to most wire feeders

Wire Size	Length	Part No.	Stock No.
Up To 1/16" (1.6 mm)	15 ft (4.6 m)	SEHD400-5M16	1040-1332

## Miller® Style Rear Connector

Wire Size	Length	Part No.	Stock No.
Up To 1/16" (1.6 mm)	15 ft (4.6 m)	SEHD400M-5M16	1040-1342

## Lincoln® Style Rear Connector

Fits Lincoln LN7, 8, 9, SP200

Wire Size	Length	Part No.	Stock No.
Up To 1/16" (1.6 mm)	15 ft (4.6 m)	SEHD400L-5M16	1040-1432

Some Lincoln wire feeders are assembled with their K1500-2 gun receiving bushing that will accept Tweco Style MIG Guns direct from the factory. Control wire Part No. MS354-DSLJ (Stock No. 2060-2137) Must be ordered separately.

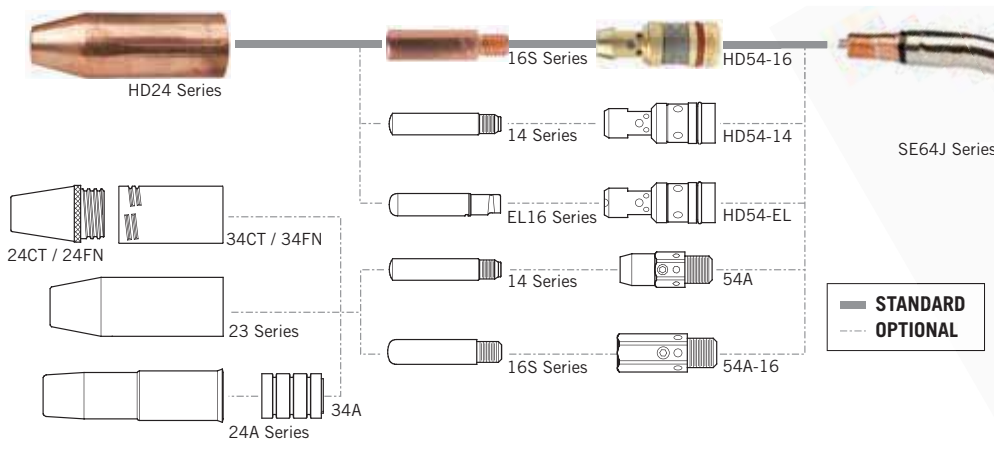
## Euro-Kwik Style Rear Connector

Wire Size	Length	Part No.	Stock No.
Up To 1/16" (1.6 mm)	15 ft (4.6 m)	SEHD400X-5M16	1040-1442

For Special MIG gun configurations, including special consumables, please contact Tech Service and Support.

### FEATURES

- **High Impact-Resistant One-Piece "Straight" Handle** allows the welder to locate the trigger at the bottom or top of handle
- **Metal "Paddle" Style Trigger Lever**
- **Three-Layer Conductor Tube Construction** (copper tube/silicon-resin glass insulator/metal jacket) threads into front block for improved electrical conductivity
- **Front & Rear Spring Strain Relief** provides support to eliminate kinking
- **Micro-Switch Trigger Design** incorporates a button style switch for start/stop wire feed
- **Spray Transfer Mode and Pulse Welding**
- **Straight CO<sub>2</sub> or Mixed Gases**



Rated Output			Wire Size	Cooled	Application Usage
Amps	Duty Cycle	Gas			
400 Amps	60%	CO <sub>2</sub> Carbon Dioxide	Up To 1/16" (1.6 mm)	Air	Heavy Duty Fabrication

**EASY FIND EASY FIND GUIDE**  
See Page 67 for Replacement Parts & Optional Accessories

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# Supra® XT SEL 400 Amp MIG Gun

MIG GUNS



**60% Duty Cycle - CO<sub>2</sub> Carbon Dioxide**  
Suitable for Medium to Heavy Duty Fabrication.

**WELDING PROCESSES:**  
MIG (GMAW), Flux Cored (FCAW),  
Aluminum (GMAW)

**Standard Options Include:**

- Rear Connector
- Available with Eliminator Style Front End Consumables
- Standard Conductor Tube – Part No. SEL64J-60 (Stock No. 1640-1322) on all guns up to 15 ft (4.6 m)
- Conduit Liner – 44 Series

## Tweco® Style Rear Connector

Adapter kits are available to fit Tweco rear connection to most wire feeders

Wire Size	Length	Part No.	Stock No.
Up To 1/16" (1.6 mm)	15 ft (4.6 m)	SEL400-5M1,6	1040-1207

## Lincoln® Style Rear Connector

Fits Lincoln LN7, 8, 9, SP200

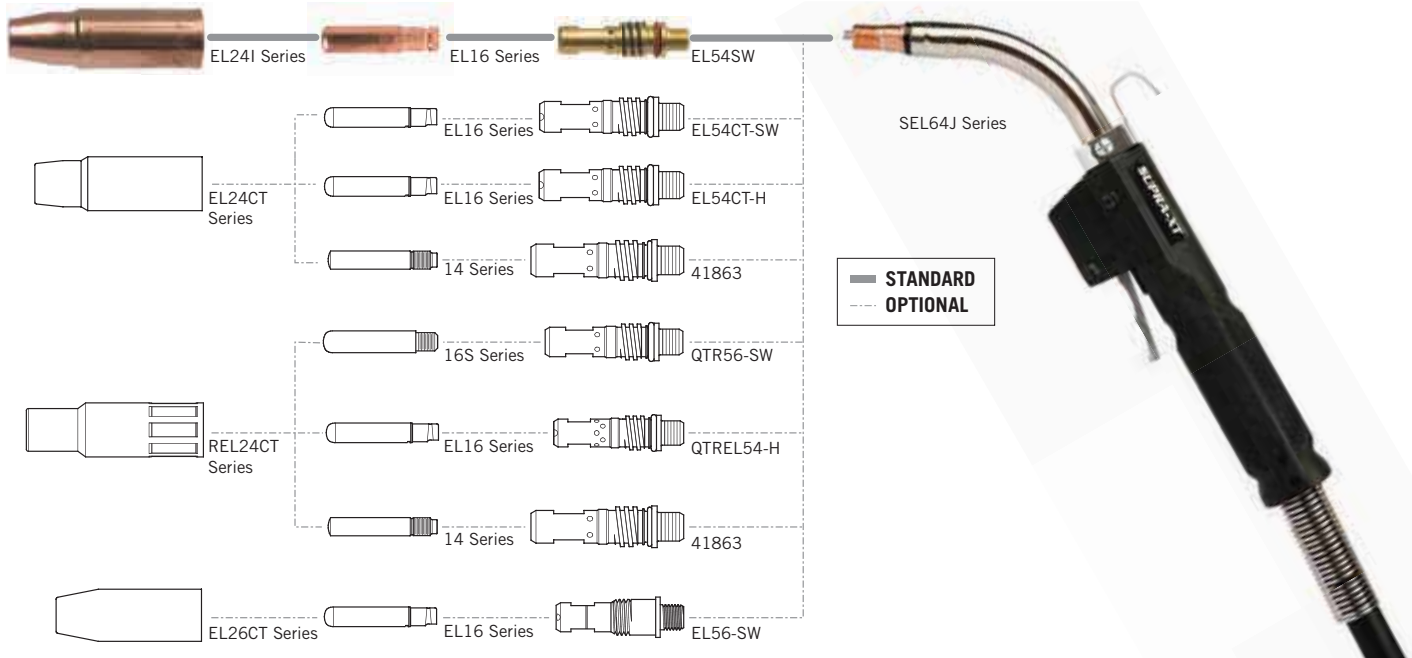
Wire Size	Length	Part No.	Stock No.
Up To 1/16" (1.6 mm)	15 ft (4.6 m)	SEL400L-5M1,6	1040-1242

Some Lincoln wire feeders are assembled with their K1500-2 gun receiving bushing that will accept Tweco Style MIG Guns direct from the factory. Control wire Part No. MS354-DSLJ (Stock No. 2060-2137) Must be ordered separately.

## Miller® Style Rear Connector

Wire Size	Length	Part No.	Stock No.
Up To 1/16" (1.6 mm)	15 ft (4.6 m)	SEL400M-5M1,6	1040-1217

MIG guns direct from the factory. Control wire Part No. MS354-DSLJ (Stock No. 2060-2137) must be ordered separately. For Special MIG gun configurations, including special consumables, please contact Tech Service and Support.



Rated Output			Wire Size	Cooled	Application Usage
Amps	Duty Cycle	Gas			
400 Amps	60%	CO <sub>2</sub> Carbon Dioxide	Up To 1/16" (1.6 mm)	Air	Heavy Duty Fabrication

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