

Classic® No. 1 180 Amp MIG Gun

MIG GUNS



60% Duty Cycle - CO₂ Carbon Dioxide
Suitable for Light Duty Fabrication.

WELDING PROCESSES:
MIG (GMAW), Aluminum (GMAW)

Standard Options Include:

- Rear Connector
- Standard Conductor Tube – Part No. 61-60 (Stock No. 1610-1102) on all guns up to 15 ft (4.6 m)
- Part No. 61-45 (Stock No. 1610-1101) on all guns over 15 ft (4.6 m)
- Conduit Liner – 42 Series

Tweco® Style Rear Connector

Adapter kits are available to fit Tweco rear connection to most wire feeders

Wire Size	Length	Part No.	Stock No.
Up To .035" (0.9 mm)	10 ft (3 m)	110-3035	1010-1111
	12 ft (3.6 m)	112-3035	1010-1112
	15 ft (4.6 m)	115-3035	1010-1113
	20 ft (6.1 m)	120-3035	1010-1114
Up To .045" (1.2 mm)	10 ft (3 m)	110-4045	1010-1121
	12 ft (3.6 m)	112-4045	1010-1122
	15 ft (4.6 m)	115-4045	1010-1123
	20 ft (6.1 m)	120-4045	1010-1124

Lincoln® Style Rear Connector

Fits Lincoln LN7, 8, 9, SP200

Wire Size	Length	Part No.	Stock No.
Up To .035" (0.9 mm)	15 ft (4.6 m)	L115-3035	1010-1145

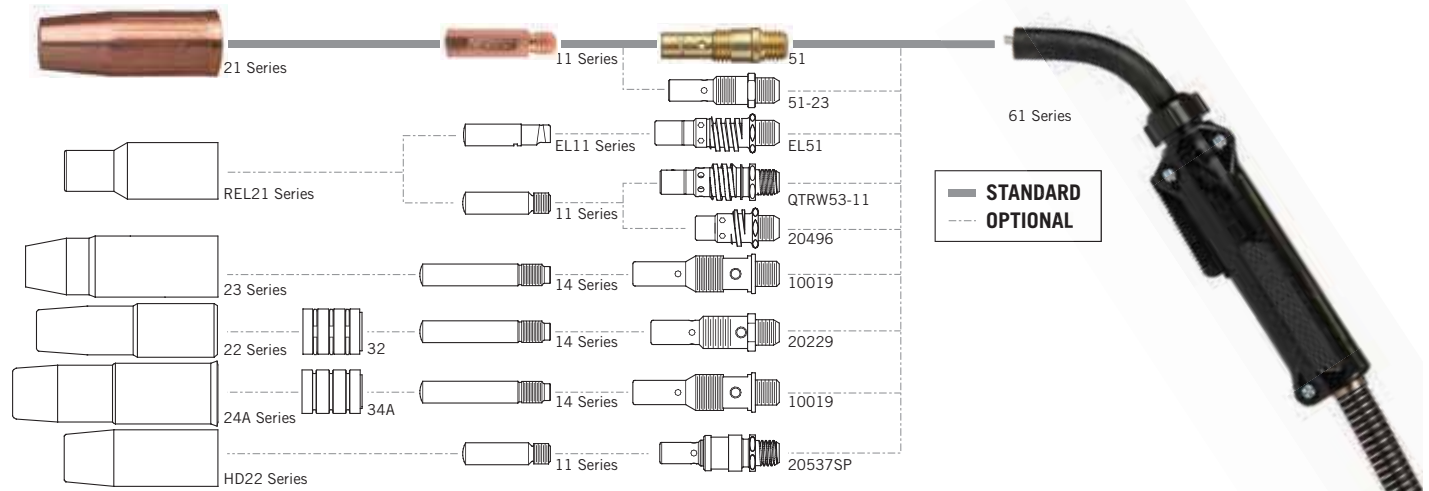
Some Lincoln wire feeders are assembled with their K1500-2 gun receiving bushing that will accept Tweco Style MIG Guns direct from the factory. Control wire Part No. MS354-DSLJ (Stock No. 2060-2137) must be ordered separately.

Euro-Kwik Style Rear Connector

Wire Size	Length	Part No.	Stock No.
Up To .045" (1.2 mm)	10 ft (3 m)	X110-4045	1010-1621
	12 ft (3.6 m)	X112-4045	1010-1622
	15 ft (4.6 m)	X115-4045	1010-1623

Miller® Style Rear Connector

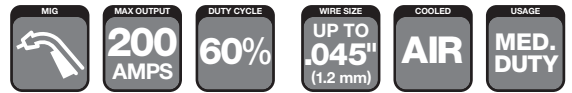
Wire Size	Length	Part No.	Stock No.
Up To .035" (0.9 mm)	10 ft (3 m)	M110-3035	1010-1131
	12 ft (3.6 m)	M112-3035	1010-1133
	15 ft (4.6 m)	M115-3035	1010-1135



Rated Output			Wire Size	Cooled	Application Usage
Amps	Duty Cycle	Gas			
180 Amps	60%	CO ₂ Carbon Dioxide	Up To .045" (1.2 mm)	Air	Light Duty Fabrication

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See Page 30 & 31 for Replacement Parts & Optional Accessories

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Classic® No.2 200 Amp MIG Gun



60% Duty Cycle - CO₂ Carbon Dioxide
Suitable for Medium Duty Fabrication.

WELDING PROCESSES:
MIG (GMAW), Aluminum (GMAW)

Standard Options Include:

- Rear Connector and Knucklehead™ Flexible Conductor Tube
- Standard Conductor Tube – Part No. 62J-60 (Stock No.1620-1301) on all guns up to 15ft (4.6 m)
- Part No. 62J-45 (Stock No. 1620-1300) on all guns over 15ft (4.6 m)
- Conduit Liner – 42 Series

MIG GUNS

Tweco® Style Rear Connector

Adapter kits are available to fit Tweco rear connection to most wire feeders

Wire Size	Length	Part No.	Stock No.
Up To .035" (0.9 mm)	10 ft (3 m)	210-3035	1020-1111
	12 ft (3.6 m)	212-3035	1020-1112
	15 ft (4.6 m)	215-3035	1020-1113
	20 ft (6.1 m)	220-3035	1020-1114
	25 ft (7.6 m)	225-3035	1020-1115
Up To .045" (1.2 mm)	10 ft (3 m)	210-4045	1020-1121
	12 ft (3.6 m)	212FN-4045	1020-1322
	15 ft (4.6 m)	215-4045	1020-1123
	15 ft (4.6 m)	215-4045K4**	1020-1660
	20 ft (6.1 m)	225-4045	1020-1125

Lincoln® Style Rear Connector

Fits Lincoln LN7, 8, 9, SP200

Wire Size	Length	Part No.	Stock No.
Up To .035" (0.9 mm)	10 ft (3 m)	L210-3035	1020-1140
	12 ft (3.6 m)	L212-3035	1020-1142
	15 ft (4.6 m)	L215-3035	1020-1144

Some Lincoln wire feeders are assembled with their K1500-2 gun receiving bushing that will accept Tweco Style MIG Guns direct from the factory. Control wire Part No. MS354-DSLJ (Stock No. 2060-2137) must be ordered separately.

Euro-Kwik Style Rear Connector

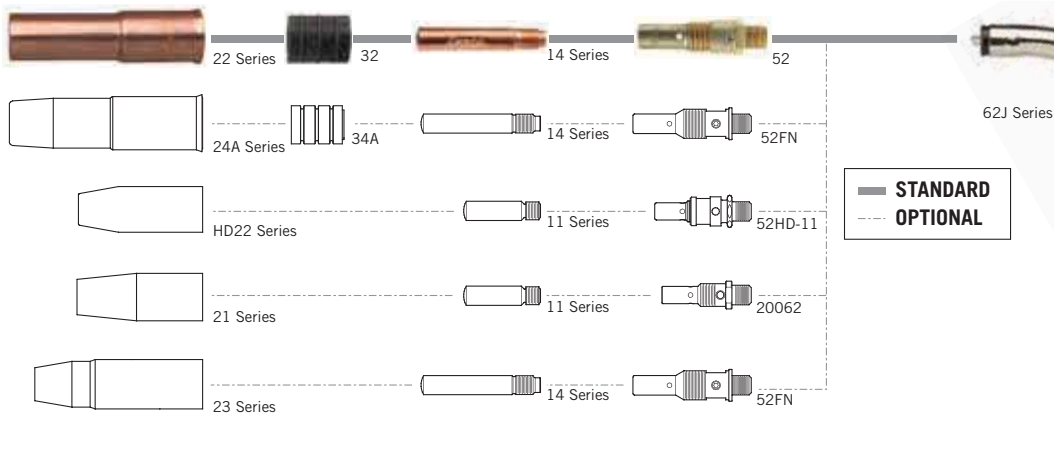
Wire Size	Length	Part No.	Stock No.
Up To .035" (0.9 mm)	12 ft (3.6 m)	X210-3035	1020-1612
	10 ft (3 m)	X210-4045	1020-1621
Up To .045" (1.2 mm)	12 ft (3.6 m)	X212-4045	1020-1622
	12 ft (3.6 m)	X212FN-4045†	1020-1652
	15 ft (4.6 m)	X215-4045	1020-1623
	15 ft (4.6 m)	X215FN-4045	1020-1653

† FN guns are furnished with 24CT nozzles, 34CT insulators, 14H series contact tip, and fiber insulated conductor tube – Part No. 62A-60 (Stock No. 1620-1102).

Miller® Style Rear Connector

Wire Size	Length	Part No.	Stock No.
Up To .035" (0.9 mm)	10 ft (3 m)	M210-3035	1020-1130
	12 ft (3.6 m)	M212-3035	1020-1132
	15 ft (4.6 m)	M215-3035	1020-1134
Up To .045" (1.2 mm)	10 ft (3 m)	M210-4045	1020-1131
	12 ft (3.6 m)	M212-4045	1020-1133
	15 ft (4.6 m)	M215-4045	1020-1135
	15 ft (4.6 m)	M215-4045K4**	1020-1661

** Suffix "K4" = Knucklehead Conductor Tube – Part No. 62SFLX4-80 (Stock No. 1620-1106)



Rated Output			Wire Size	Cooled	Application Usage
Amps	Duty Cycle	Gas			
200 Amps	60%	CO ₂ Carbon Dioxide	Up To .045" (1.2 mm)	Air	Medium Duty Fabrication

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Classic® No. 3 300 Amp MIG Gun

MIG GUNS



60% Duty Cycle - CO₂ Carbon Dioxide
Suitable for Medium/Heavy Duty Fabrication.

WELDING PROCESSES:
MIG (GMAW), Aluminum (GMAW)

Standard Options Include:

- Rear Connector
- Standard Conductor Tube – Part No. 63J-60 (Stock No. 1630-1111) on all guns up to 15 ft (4.6 m)
- Part No. 63J-45 (Stock No. 1630-1110) on all guns over 15 ft (4.6 m)
- Conduit Liner – 44 Series

Tweco® Style Rear Connector

Adapter kits are available to fit Tweco rear connection to most wire feeders

Wire Size	Length	Part No.	Stock No.
Up To .045" (1.2 mm)	10 ft (3 m)	310-3545	1030-1101
	12 ft (3.6 m)	312-3545	1030-1102
	15 ft (4.6 m)	315-3545	1030-1103
	20 ft (6.1 m)	320-3545	1030-1104
	25 ft (7.6 m)	325-3545	1030-1105
Up To 1/16" (1.6 mm)	15 ft (4.6 m)	315-116	1030-1113
	25 ft (7.6 m)	325-116	1030-1115

Lincoln® Style Rear Connector

Fits Lincoln LN7, 8, 9, SP200

Wire Size	Length	Part No.	Stock No.
Up To .045" (1.2 mm)	10 ft (3 m)	L310-3545	1030-1140
	12 ft (3.6 m)	L312-3545	1030-1143
	15 ft (4.6 m)	L315-3545	1030-1146

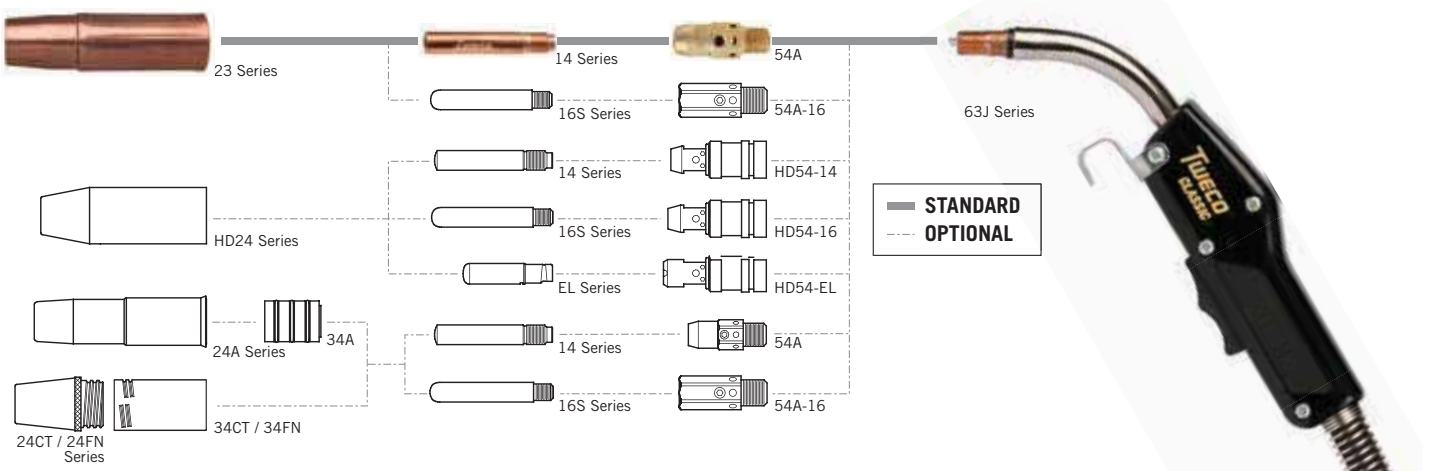
Some Lincoln wire feeders are assembled with their K1500-2 gun receiving bushing that will accept Tweco Style MIG Guns direct from the factory. Control wire Part No. MS354-DSLJ (Stock No. 2060-2137) must be ordered separately.

Miller® Style Rear Connector

Wire Size	Length	Part No.	Stock No.
Up To .045" (1.2 mm)	10 ft (3 m)	M310-3545	1030-1130
	12 ft (3.6 m)	M312-3545	1030-1133
	15 ft (4.6 m)	M315-3545	1030-1136
Up To 1/16" (1.6 mm)	15 ft (4.6 m)	M315-116	1030-1137

Euro-Kwik Style Rear Connector

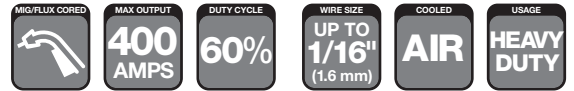
Wire Size	Length	Part No.	Stock No.
Up To .045" (1.2 mm)	10 ft (3 m)	X310-3545	1030-1601
	12 ft (3.6 m)	X312-3545	1030-1602



Rated Output			Wire Size	Cooled	Application Usage
Amps	Duty Cycle	Gas			
300 Amps	60%	CO ₂ Carbon Dioxide	Up To 1/16" (1.6 mm)	Air	Medium/Heavy Duty Fabrication

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Classic® No. 4 400 Amp MIG Gun



60% Duty Cycle - CO₂ Carbon Dioxide
Suitable for Heavy Duty Fabrication.

WELDING PROCESSES:
MIG (GMAW), Flux Cored (FCAW),
Aluminum (GMAW)

Standard Options Include:

- Dual Schedule On/Off Control, Rear Connector and Knucklehead™ Flexible Conductor Tube
- Standard Conductor Tube – Part No. 64J-60 (Stock No. 1640-1106) on all guns up to 15 ft (4.6 m)
- Part No. 64J-45 (Stock No. 1640-1105) on all guns over 15 ft (4.6 m)
- Conduit Liner – 44 Series

MIG GUNS

Tweco® Style Rear Connector

Adapter kits are available to fit Tweco rear connection to most wire feeders

Wire Size	Length	Part No.	Stock No.
Up To .035" (0.9 mm)	10 ft (3 m)	410-3545	1040-1101
	12 ft (3.6 m)	412-3545	1040-1102
	15 ft (4.6 m)	415-3545	1040-1103
	15 ft (4.6 m)	DS415-3545	1040-1503
	20 ft (6.1 m)	420-3545	1040-1104
Up To .045" (1.2 mm)	25 ft (7.6 m)	425-3545	1040-1105
	10 ft (3 m)	410-116	1040-1111
	12 ft (3.6 m)	412-116	1040-1112
	15 ft (4.6 m)	415-116	1040-1113
	20 ft (6.1 m)	420-116	1040-1114
1/16" (1.6 mm)	25 ft (7.6 m)	425-116	1040-1115
	15 ft (4.6 m)	DS420-116	1040-1514
	5/64" (2.0 mm)	415-564	1040-1123

Lincoln® Style Rear Connector

Fits Lincoln LN7, 8, 9, SP200

Wire Size	Length	Part No.	Stock No.
Up To .035" (0.9 mm)	10 ft (3 m)	L410-3545	1040-1140
	12 ft (3.6 m)	L412-3545	1040-1143
	15 ft (4.6 m)	L415-3545	1040-1146
	15 ft (4.6 m)	L415-3545K4	1040-1689
Up To 1/16" (1.6 mm)	10 ft (3 m)	L410-116	1040-1141
	12 ft (3.6 m)	L412-116	1040-1144
	15 ft (4.6 m)	L415-116	1040-1147

Some Lincoln wire feeders are assembled with their K1500-2 gun receiving bushing that will accept Tweco Style MIG Guns direct from the factory. Control wire Part No. MS354-DSLJ (Stock No. 2060-2137) must be ordered separately.

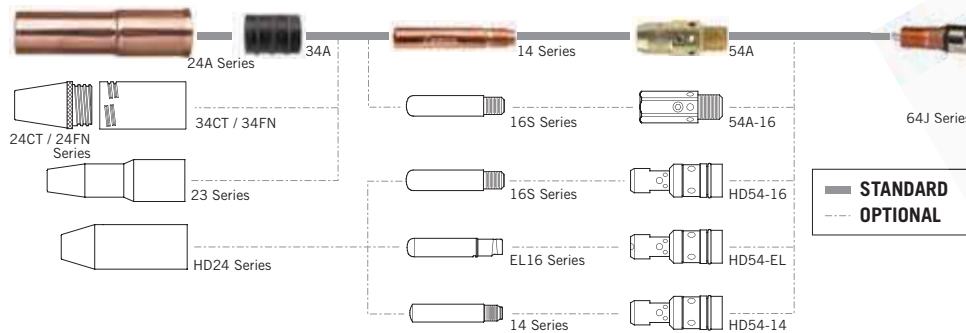
Miller® Style Rear Connector

Wire Size	Length	Part No.	Stock No.
Up To .035" (0.9 mm)	10 ft (3 m)	M410-3545	1040-1130
	12 ft (3.6 m)	M412-3545	1040-1133
	15 ft (4.6 m)	M415-3545	1040-1136
	15 ft (4.6 m)	M415-3545K4	1040-1688
	20 ft (6.1 m)	M420-3545	1040-1126
Up To .045" (1.2 mm)	25 ft (7.6 m)	M425-3545	1040-1129
	10 ft (3 m)	M410-116	1040-1131
	12 ft (3.6 m)	M412-116	1040-1134
	15 ft (4.6 m)	M415-116	1040-1137
	20 ft (6.1 m)	M420-116	1040-1127
5/64" (2.0 mm)	25 ft (7.6 m)	M425-116	1040-1128
	15 ft (4.6 m)	M415-564	1040-1138

Euro-Kwik Style Rear Connector

Wire Size	Length	Part No.	Stock No.
Up To .045" (1.2 mm)	10 ft (3 m)	X410-3545	1040-1601
	12 ft (3.6 m)	X412-3545	1040-1602
	15 ft (4.6 m)	X415-3545	1040-1603
	25 ft (7.6 m)	X425-3545	1040-1605
Up To 1/16" (1.6 mm)	12 ft (3.6 m)	X412FN-116	1040-1642
	15 ft (4.6 m)	X415-116	1040-1613

Suffix "K4" = Knucklehead Conductor Tube – Part No. 64SFLX4-80 (Stock No. 1640-1113);
Prefix "DS" = Dual Schedule



Rated Output			Wire Size	Cooled	Application Usage
Amps	Duty Cycle	Gas			
400 Amps	60%	CO ₂ Carbon Dioxide	Up To 1/16" (1.6 mm)	Air	Heavy Duty Fabrication

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Classic® No. 5 500 Amp MIG Gun

MIG GUNS



60% Duty Cycle - CO₂ Carbon Dioxide
Suitable for Heavy Duty Fabrication.

WELDING PROCESSES:
MIG (GMAW), Flux Cored (FCAW),
Aluminum (GMAW)

Standard Options Include:

- Dual Schedule On/Off Control, Locking Trigger & Rear Connector
- Standard Conductor Tube – Part No. 65J-60 (Stock No. 1650-1111) on all guns up to 15ft (4.6 m)
- Part No. 65J-45 (Stock No. 1650-1110) on all guns over 15ft (4.6 m)
- Conduit Liner – 45 Series

Tweco® Style Rear Connector

Adapter kits are available to fit Tweco rear connection to most wire feeders

Wire Size	Length	Part No.	Stock No.
Up To 1/16" (1.6 mm)	15 ft (4.6 m)	515-116	1050-1113
	25 ft (7.6 m)	525-116	1050-1115
Up To 3/32" (2.4 mm)	10 ft (3 m)	510-332	1050-1131
	15 ft (4.6 m)	515-332	1050-1133

Lincoln® Style Rear Connector

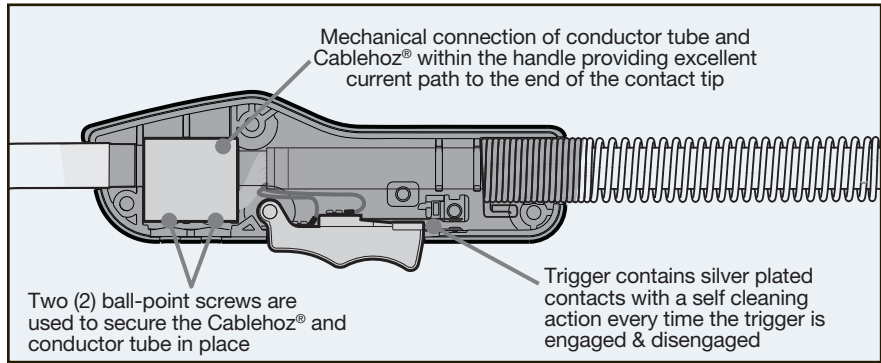
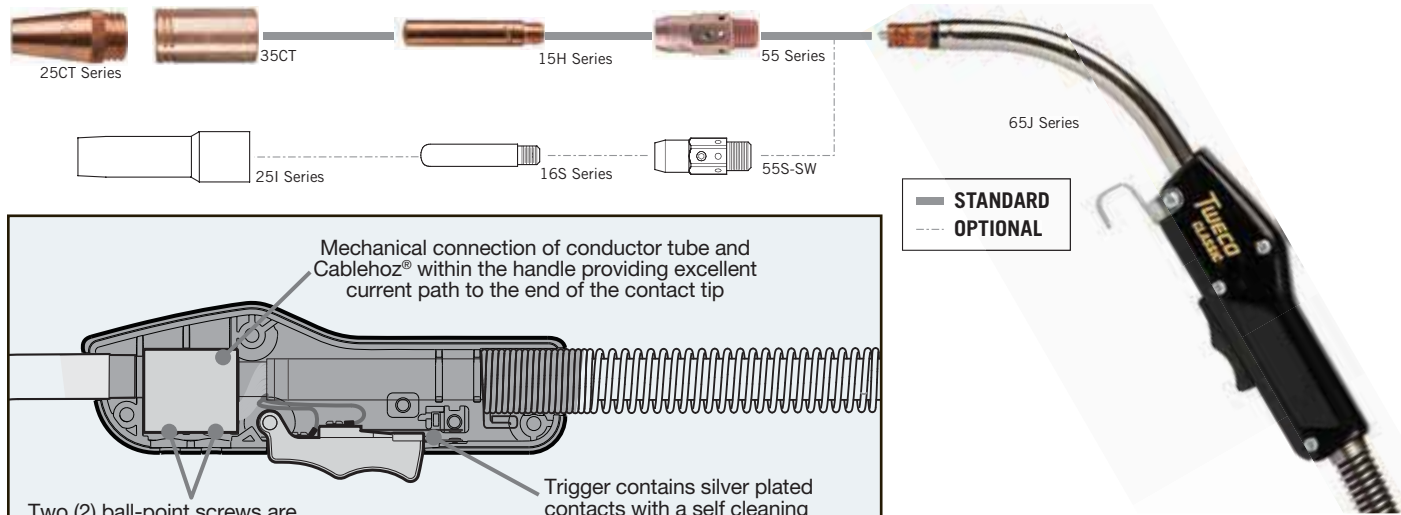
Fits Lincoln LNT7, 8, 9, SP200

Wire Size	Length	Part No.	Stock No.
Up To 3/32" (2.4 mm)	15 ft (4.6 m)	L515-332	1050-1642

Some Lincoln wire feeders are assembled with their K1500-2 gun receiving bushing that will accept Tweco Style MIG Guns direct from the factory. Control wire Part No. MS354-DSLJ (Stock No. 2060-2137) Must be ordered separately.

Miller® Style Rear Connector

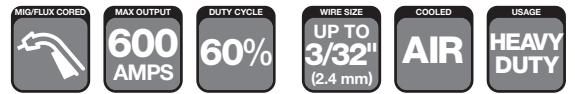
Wire Size	Length	Part No.	Stock No.
Up To 1/16" (1.6 mm)	15 ft (4.6 m)	M515-116	1050-1173
Up To 3/32" (2.4 mm)	15 ft (4.6 m)	M515-332	1050-1175



Rated Output			Wire Size	Cooled	Application Usage
Amps	Duty Cycle	Gas			
500 Amps	60%	CO ₂ Carbon Dioxide	Up To 3/32" (2.4 mm)	Air	Heavy Duty Fabrication

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Classic® No. 6 600 Amp MIG Gun



60% Duty Cycle - CO₂ Carbon Dioxide
Suitable for Heavy Duty Fabrication.

WELDING PROCESSES:
MIG (GMAW), Flux Cored (FCAW),
Aluminum (GMAW)

Standard Options Include:

- Rear Connector
- Standard Conductor Tube – Part No. 66J-60 (Stock No. 1660-1826) on all guns
- Conduit Liner – 45 Series

MIG GUNS

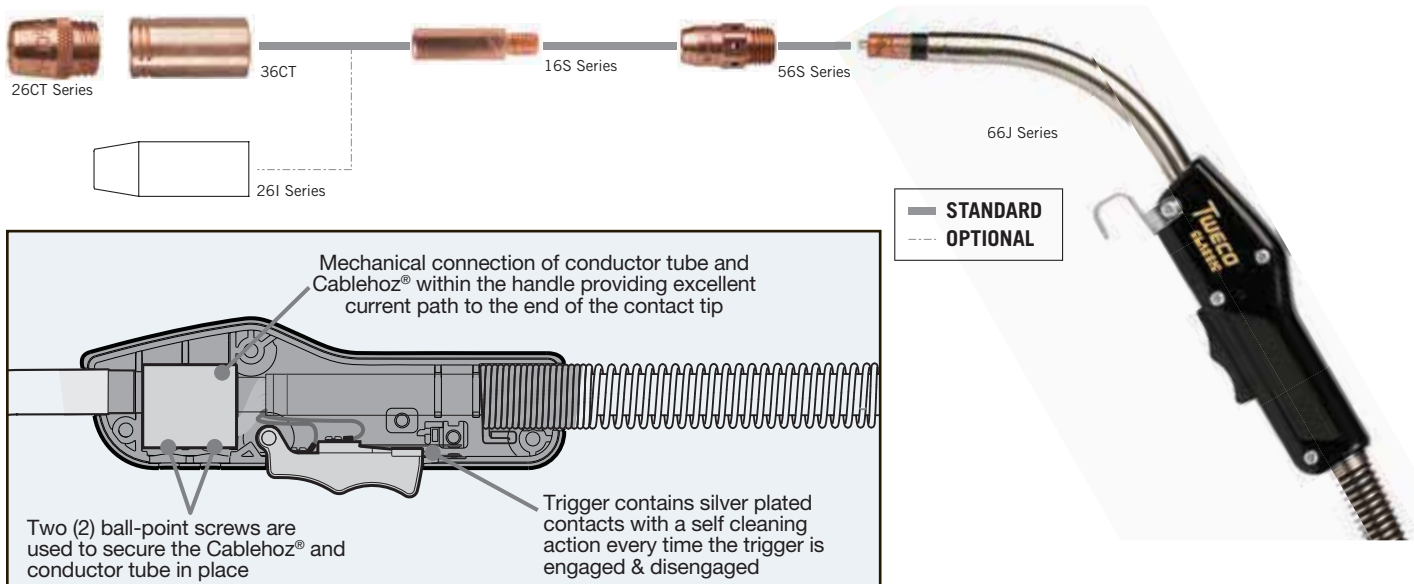
Tweco® Style Rear Connector

Adapter kits are available to fit Tweco rear connection to most wire feeders

Wire Size	Length	Part No.	Stock No.
Up To 3/32" (2.4 mm)	15 ft (4.6 m)	615-332	1060-1217

Miller® Style Rear Connector

Wire Size	Length	Part No.	Stock No.
Up To 3/32" (2.4 mm)	15 ft (4.6 m)	M615-332	1060-1242



Rated Output			Wire Size	Cooled	Application Usage
Amps	Duty Cycle	Gas			
600 Amps	60%	CO ₂ Carbon Dioxide	Up To 3/32" (2.4 mm)	Air	Heavy Duty Fabrication



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