

COMBINATION KITS-ALL FUEL GASES

MODEL SHOWN:
Pipeliner®
 Classic
 P/N: 4403235



MODEL SHOWN:
Steelworker®
 Classic
 P/N: 4403225



PIPELINER® CLASSIC

Cuts up to 1" plate, welds up to 1/8" plate with supplied tips. Cuts up to 5" plate, welds up to 1" plate with larger tips.

PART NO.	MODEL NO.	TORCH HANDLE	MIXER	CUTTING TIP	CUTTING ATTACHMENT	WELDING/ BRAZING TIPS	REGULATORS		ACCESSORIES	WEIGHT
							OXYGEN	FUEL		
4403236	43425-300 DLX	43-2	E-43	6290-1AC	73-3	23A90-5	425-125-540	425-15-300	• Goggles • Striker	18.9 lbs./ 8.57 kg.
4403235	43425-510 DLX	43-2	E-43	6290-1AC	73-3	23A90-5	425-125-540	425-15-510	• 20' x 1/4" Hose • Tool Bag	
4403237	43425-300 STD	43-2	E-43	6290-1AC	73-3	23A90-5	425-125-540	425-15-300	• Tool Bag	17.6 lbs./ 7.98 kg.
4403234	43425-510 STD	43-2	E-43	6290-1AC	73-3	23A90-5	425-125-540	425-15-510	• Tool Bag	17.6 lbs./ 7.98 kg.

STEELWORKER® CLASSIC

Cuts up to 1" plate, welds up to 1/8" plate with supplied tips. Cuts up to 5" plate, welds up to 1/2" plate with larger tips.

PART NO.	MODEL NO.	TORCH HANDLE	MIXER	CUTTING TIP	CUTTING ATTACHMENT	WELDING/ BRAZING TIPS	REGULATORS		ACCESSORIES	WEIGHT
							OXYGEN	FUEL		
4403225	8525GX-300 DLX	85	D-85	6290-1AC	72-3	23A90-5	25GX-145-540	25GX-15-300	• Goggles • Striker	15.8 lbs./ 7.17 kg.
4403224	8525GX-510 DLX	85	D-85	6290-1AC	72-3	23A90-5	25GX-145-540	25GX-15-510	• 20' x 3/16" Hose • Tool Bag	
4403227	8525FGX-300 STD	85	D-85	6290-1AC	72-3	23A90-5	25GX-145-540	25GX-15-300	• Tool Bag	11.14 lbs./ 5.05 kg.
4403226	8525FGX-510 STD	85	D-85	6290-1AC	72-3	23A90-5	25GX-145-540	25GX-15-510	• Tool Bag	11.14 lbs./ 5.05 kg.

EXPERT® CLASSIC

Cuts up to 1" plate, welds up to 1/8" plate with supplied tips. Cuts up to 4" plate, welds up to 1/2" plate with larger tips.

PART NO.	MODEL NO.	TORCH HANDLE	MIXER	CUTTING TIP	CUTTING ATTACHMENT	WELDING/ BRAZING TIPS	REGULATORS		ACCESSORIES	WEIGHT	
							OXYGEN	FUEL			
4403229	85601-300 DLX	85	D-85	6290-1AC	72-3	23A90-5	601-80-540	601-15-300	• Goggles • 20' x 3/16"	• Striker • Tool Bag	12.9 lbs./ 5.85 kg.
4403228	85601-510 DLX	85	D-85	6290-1AC	72-3	23A90-5	601-80-540	601-15-510			
4403244	85601-300 STD	85	D-85	6290-1AC	72-3	23A90-5	601-80-540	601-15-300	• Tool Bag		11.28 lbs./ 5.12 kg.
4403243	85601-510 STD	85	D-85	6290-1AC	72-3	23A90-5	601-80-540	601-15-510	• Tool Bag		11.28 lbs./ 5.12 kg.



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Orders: 1.800.733.4043

KITS

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COMBINATION KITS-ALTERNATE FUELS

MODEL SHOWN:
Pipeliner®
Classic/Propane Kit
P/N: 4403240



MODEL SHOWN:
Steelworker®
Classic/Propane Kit
P/N: 4403239



PIPELINER® CLASSIC/PROPANE KIT*

Cuts up to 1" plate with supplied tips. Cuts up to 5" plate with larger tips.

PART NO.	MODEL NO.	TORCH HANDLE	MIXER	CUTTING TIP	CUTTING ATTACHMENT	REGULATORS		ACCESSORIES	WEIGHT
						OXYGEN	FUEL		
4403240	43425F-510P DLX	43-2	-	6290-1NX	49-3F	425-125-540	425-50-510P	<ul style="list-style-type: none"> Goggles 20' x 1/4" "T" Hose Striker Tool Bag Tip 	15.8s. / 7.08 kg.

STEELWORKER® CLASSIC/PROPANE KIT*

Cuts up to 1" plate with supplied tips, cuts up to 4" plate with larger tips

PART NO.	MODEL NO.	TORCH HANDLE	MIXER	CUTTING TIP	CUTTING ATTACHMENT	REGULATORS		ACCESSORIES	WEIGHT
						OXYGEN	FUEL		
4403239	8525FGX-510P DLX	85	-	6290-1NX	39-3F	25GX-145-540	25GX-15-510P	<ul style="list-style-type: none"> Goggles 20' x 1/4" "T" Hose Striker Tool Bag 	14.7 lbs. / 2.13 kg.

*Supplied with Propane/Natural Gas or Propylene tips.

MODEL SHOWN:
Pipeliner®
Classic/Propylene Kit
P/N: 4403255



MODEL SHOWN:
Steelworker®
Classic/Propylene Kit
P/N: 4403254



PIPELINER® CLASSIC/PROPYLENE KIT*

Cuts up to 1" plate with supplied tips. Cuts up to 5" plate with larger tips.

PART NO.	MODEL NO.	TORCH HANDLE	MIXER	CUTTING TIP	CUTTING ATTACHMENT	REGULATORS		ACCESSORIES	WEIGHT
						OXYGEN	FUEL		
4403255	43425F-510P DLX	43-2	-	6290-1NXP	49-3F	425-125-540	425-50-510P	<ul style="list-style-type: none"> Goggles 20' x 1/4" "T" Hose Striker Tool Bag 	20 lbs./ 9.07 kg.

*Supplied with Propane/Natural Gas or Propylene tips.

STEELWORKER® CLASSIC/PROPYLENE KIT*

Cuts up to 1" plate with supplied tips. Cuts up to 4" plate with larger tips.

PART NO.	MODEL NO.	TORCH HANDLE	MIXER	CUTTING TIP	CUTTING ATTACHMENT	REGULATORS		ACCESSORIES	WEIGHT
						OXYGEN	FUEL		
4403254	8525FGX-510P DLX	85	-	6290-1NXP	39-3F	25GX-145-540	25GX-15-510P	<ul style="list-style-type: none"> Goggles 20' x 1/4" "T" Hose Striker Tool Bag 	19 lbs./ 8.62 kg.

*Supplied with Propane/Natural Gas or Propylene tips.

CLASSIC PORT-A-TORCH®

HARRIS PORT-A-TORCH®

A Harris Port-A-Torch® contains all the quality equipment needed for cutting, welding and brazing packaged in a rugged, molded plastic carrying case. The outfit is designed to carry one MC acetylene cylinder and one 20 cu. ft. oxygen cylinder. As supplied, the outfit is capable of cutting up to a 1" plate and welding up to a 1/16" plate. The outfit can cut up to a 4" plate and weld up to a 1/2" plate with larger tips and acetylene cylinder.

MODEL SHOWN:
Port-A-Torch®
P/N: 4403211



CLASSIC PORT-A-TORCH® WITH CYLINDERS

Cuts up to 1" plate, welds up to 1/16" plate with supplied tips.

Cuts up to 4" plate, welds up to 1/2" plate with larger tips and Acetylene cylinder.

PART NO.	MODEL NO.	TORCH HANDLE	MIXER	CUTTING TIP	CUTTING ATTACHMENT	WELDING/ BRAZING TIPS	REGULATORS		ACCESSORIES	WEIGHT
							OXYGEN	FUEL		
4403211	85601-200 w/Cyl.	85	D-85	6290-1AC	72-3	23A90-3	601-80-540B	601-15-200B	<ul style="list-style-type: none"> Goggles Striker 12' x 3/16" Hose 20 CU. Ft. O₂ Cylinder 10 CU. FT. Acet. Cylinder Acet. Cylinder Wrench Tool Bag (Cylinders shipped empty) 	38.0 lbs. / 17.24 kg.

CLASSIC PORT-A-TORCH® WITHOUT CYLINDERS

Cuts up to 1" plate, welds up to 1/16" plate with supplied tips.* Cuts up to 4" plate, welds up to 1/2" plate with larger tips and Acetylene cylinder.

PART NO.	MODEL NO.	TORCH HANDLE	MIXER	CUTTING TIP	CUTTING ATTACHMENT	WELDING/ BRAZING TIPS	REGULATORS		ACCESSORIES	WEIGHT
							OXYGEN	FUEL		
4403213	85601-200 w/o Cyl.	85	D-85	6290-1AC	72-3	23A90-3	601-80-540B	601-15-200B	<ul style="list-style-type: none"> Goggles 20' x 3/16" Hose Toolbag Striker Acet. Cylinder Wrench 	16.0 lbs. / 7.26 kg.

V-SERIES® COMBINATION KITS - ALL FUEL GASES

MODEL SHOWN:
V-Series® Pipeliner®
All Gas/Acetylene Kit
P/N: 4403230



MODEL SHOWN:
V-Series® Steelworker®
All Gas/Acetylene Kit
P/N: 4403222

* See next page



V-SERIES® PIPELINER® ALL GAS/ACETYLENE KIT

Cuts up to 1" plate, welds up to 1/8" with supplied tips. Cuts up to 6" plate, welds up to 1" plate with larger tips.

PART NO.	MODEL NO.	TORCH HANDLE	MIXER	CUTTING TIP	CUTTING ATTACHMENT	WELDING/ BRAZING TIPS	REGULATORS		ACCESSORIES	WEIGHT
							OXYGEN	FUEL		
4403223	V-3152500-300 DLX	V-315C	V-W	N/A	V-2460	23A90-5	2500-125-540	2500-15-300	<ul style="list-style-type: none"> Goggles Striker 	13.36 lbs. / 9.01 kg
4403221	V-3152500-510 DLX	V-315C	V-W	N/A	V-2460	23A90-5	2500-125-540	2500-15-510	<ul style="list-style-type: none"> 20' x 1/4" Hose Tool Bag 	
4403230	V-3152500-510 DLX (Plus)	V-315C	V-W	1-V1-101	V-2460	23A90-3, 5 & 8	2500-125-540	2500-15-510	<ul style="list-style-type: none"> Goggles Striker 20' x 1/4" Hose Tool Bag J-63-2 Heating Tip 	19.86 lbs. / 6.17 kg.



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V-SERIES® COMBINATION KITS - ALL FUEL GASES

V-SERIES® STEELWORKER® ALL GAS/ACETYLENE KIT

Cuts up to 1" plate, welds up to 1/8" with supplied tips. Cuts up to 4" plate, welds up to 1/2" plate with larger tips.

PART NO.	MODEL NO.	TORCH HANDLE	MIXER	CUTTING TIP	CUTTING ATTACHMENT	WELDING/ BRAZING TIPS	REGULATORS		ACCESSORIES	WEIGHT	
							OXYGEN	FUEL			
4403220	V-100C25GX-510	V-100C	V-W-1	1-V3-101	V-1350	23A90-5	25GX-145-540	25GX-15-510	• Goggles • 20' x 1/4" Hose	• Striker • Tool Bag	14.92 lbs. / 6.77 kg.
4403222	V-100C25GX-300 DLX	V-100C	V-W-1	1-V3-101	V-1350	23A90-5	25GX-145-540	25GX-15-300	• Goggles • 20' x 1/4" Hose	• Striker • Tool Bag	14.92 lbs. / 6.77 kg.
4403231	V-100C25GX-510 DLX (Plus)	V-100C	V-W-1	1-V3-101	V-1350	23A90-3, 5 & 8	25GX-145-540	25GX-15-510	• Goggles • 20' x 1/4" Hose	• Striker • Tool Bag • J-63-2 Heating Tip	14.92 lbs. / 6.77 kg.

MODEL SHOWN:
V-Series® Expert
All Gas/Acetylene Kit
P/N: 4403233



MODEL SHOWN:
V-Series®
LPG Combo Kit
P/N: 4403241



V-SERIES® EXPERT ALL GAS/ACETYLENE KIT

Cuts up to 1" plate, welds up to 1/8" with supplied tips. Cuts up to 4" plate, welds up to 1/2" with larger tips.

PART NO.	MODEL NO.	TORCH HANDLE	MIXER	CUTTING TIP	CUTTING ATTACHMENT	WELDING/ BRAZING TIPS	REGULATORS		ACCESSORIES	WEIGHT
							OXYGEN	FUEL		
4403233	V-100601-300 DLX	V-100C	V-W-1	1-V3-101	V-1350	23A90-5	601-80-540 B	601-15-300 B	• Goggles • Striker	13.16 lbs./
4403232	V-100601-510 DLX	V-100C	V-W-1	1-V3-101	V-1350	23A90-5	601-80-540 B	601-15-510 B	• 20' x 1/4" Hose • Tool Bag	5.97 kg.
4403246	V-100601-300 STD	V-100C	V-W-1	1-V3-101	V-1350	23A90-5	601-80-540 B	601-15-300 B	• Tool Bag	11.28 lbs. / 5.12 kg.
4403245	V-100601-510 STD (Plus)	V-100C	V-W-1	1-V3-101	V-1350	23A90-5	601-80-540 B	601-15-510 B		

V-SERIES® LPG COMBO KIT

Cuts up to 1" plate supplied tip. Cuts up to 6" plate with larger tip.

PART NO.	MODEL NO.	TORCH HANDLE	MIXER	CUTTING TIP	CUTTING ATTACHMENT	WELDING/ BRAZING TIPS	REGULATORS		ACCESSORIES	WEIGHT	
							OXYGEN	FUEL			
4403241	V-315C-2500-510P DLX	V-315C	-	-	V-2460-F	-	2500-125-540	2500-50-510 P	• Goggles • 20' x 1/4" "T" Grade Hose	• Striker • Tool Bag	15.56 lbs. / 7.06 kg.

V-SERIES® CLASSIC PORT-A-TORCH®

HARRIS PORT-A-TORCH®

A V-Series® Port-A-Torch® contains all the quality equipment needed for cutting, welding and brazing packaged in a rugged, molded plastic carrying case. The outfit is designed to carry one MC acetylene cylinder and one 20 cu. ft. oxygen cylinder. As supplied, the outfit is capable of cutting up to a 1" plate and welding up to a 1/16" plate. The outfit can cut up to a 4" plate and weld up to a 1/2" plate with larger tips and acetylene cylinder.

MODEL SHOWN:
Port-A-Torch®
P/N: 4403214



V-SERIES® PORT-A-TORCH®

Cuts up to 1" plate, welds up to 1/16" plate with supplied tips. Cuts up to 4" plate, welds up to 1/2" with larger tips and acetylene cylinder.

PART NO.	MODEL NO.	TORCH HANDLE	MIXER	CUTTING TIP	CUTTING ATTACHMENT	WELDING/ BRAZING TIPS	REGULATORS		ACCESSORIES	WEIGHT
							OXYGEN	FUEL		
4403214	V-100601-200 DLX	100C	V-W-1	1-V3-101	V-1350	23A90-3	601-80-540	601-15-200	<ul style="list-style-type: none"> Goggles Striker 12' x 3/16" Hose 20 CU. Ft. O₂ Cylinder 10 CU. FT. Acet. Cylinder Acet. Cylinder Wrench Tool Bag (Cylinders shipped empty) 	38.30 lbs. / 17.37 kg.
4403215	V-100601-200 STD.	100C	V-W-1	1-V3-101	V-1350	23A90-3	601-80-540	601-15-200	<ul style="list-style-type: none"> Goggles Striker 12' x 3/16" Hose Acet. Cylinder Wrench Tool Bag 	33 lbs. / 14.97 kg.

CUTTER PAC® - ALL FUEL GASES

MODEL SHOWN:
Cutter Pac®
Classic 62-5E Acetylene Gas
P/N: 4401640



MODEL SHOWN:
Cutter Pac®
Classic 62-5E Acetylene Gas
P/N: 4401638



CLASSIC 62-5E ACETYLENE GAS CUTTER PAC®

Cuts up to 1" plate. Cuts up to 12" plate with optional tips.

PART NO.	MODEL NO.	TORCH	TORCH LENGTH	TORCH HEAD ANGLE	CUTTING TIP	REGULATORS		WEIGHT
						OXYGEN	FUEL	
4401640	6225EGX-300	62-5E	18"	90°	-	25GX-145-540	25GX-15-300	10.42 lbs. / 4.73 kg.

CLASSIC 62-5E ACETYLENE GAS CUTTER PAC® *

Cuts up to 1" plate with supplied tip. Cuts up to 12" plate with larger tips.

PART NO.	MODEL NO.	TORCH	TORCH LENGTH	TORCH HEAD ANGLE	CUTTING TIP*	REGULATORS		WEIGHT
						OXYGEN	FUEL	
4401638	6225EGX-510	62-5E	18"	90°	6290-1AC	25GX-145-540	25GX-15-510	10.69 lbs. / 4.85 kg.

*Includes Acetylene tip—other tips available.



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CUTTER PAC® - ALTERNATE FUELS

MODEL SHOWN:
Cutter Pac®
Classic 62-5F Alternate
Fuel/Propane Gas
P/N: 4401639



CLASSIC 62-5F ALTERNATE FUEL/PROPANE GAS CUTTER PAC® *

Cuts up to 1" plate with supplied tip. Cuts up to 12" plate with larger tips.

PART NO.	MODEL NO.	TORCH	TORCH LENGTH	TORCH HEAD ANGLE	CUTTING TIP*	REGULATORS		WEIGHT
						OXYGEN	FUEL	
4401639	6225FGX-510P	62-5F	18"	90°	6290-1NX	25GX-145-540	25GX-50-510P	10.68 lbs. / 4.84 kg.

*Includes Propane tip—other alternate fuel tips available.

CLASSIC HARDHAT™ CUTTER PAC® - ALL FUEL GASES

CLASSIC 62-5E ALL FUEL CUTTER PAC®

Cuts up to 12" plate with optional tips.

PART NO.	MODEL NO.	TORCH	FLASHBACK ARRESTORS		TORCH LENGTH	TORCH HEAD ANGLE	REGULATORS		WEIGHT
			OXYGEN	FUEL			OXYGEN	FUEL	
4401739	62450E-510	62-5EL-21	88-5N FBTR	88-5N FBTL	21"	90°	450-125-540	450-15-510	14.20 lbs. / 6.44 kg.

CLASSIC HARDHAT™ CUTTER PAC® - ALTERNATE FUELS

MODEL SHOWN:
Classic Hardhat
Cutter Pac®
P/N: 4401735



MODEL SHOWN:
Classic Hardhat
Cutter Pac®
P/N: 4401733



CLASSIC HARDHAT CUTTER PAC®

Cuts up to 12" plate with optional tips.

PART NO.	MODEL NO.	TORCH	FLASHBACK ARRESTORS		TORCH LENGTH	TORCH HEAD ANGLE	REGULATORS		WEIGHT
			OXYGEN	FUEL			OXYGEN	FUEL	
4401735	62450F-510P	62-5FL-21	88-5N FBTR	88-5N FBTL	21"	90°	450-125-540	450-50-510P	13.5 lbs. / 6.12 kg.
4401733	62425F-510P	62-5FL-21	88-5N FBTR	88-5N FBTL	21"	90°	425-125-540	425-50-510P	13.5 lbs. / 6.12 kg.

CLASSIC HARDHAT CUTTER PAC®

Cuts up to 6" plate with optional tips.

PART NO.	MODEL NO.	TORCH	FLASHBACK ARRESTORS		TORCH LENGTH	TORCH HEAD ANGLE	REGULATORS		WEIGHT
			OXYGEN	FUEL			OXYGEN	FUEL	
4401734	42450F-510P	42-4FL-20	88-5N FBTR	88-5N FBTL	20"	90°	450-125-540	450-50-510P	13.5 lbs. / 6.12 kg.
4401732	42425F-510P	42-4FL-20	88-5N FBTR	88-5N FBTL	20"	90°	425-125-540	425-50-510P	13.5 lbs. / 6.12 kg.

CLASSIC HARDHAT™ CUTTER PAC® - ALTERNATE FUELS

MODEL SHOWN:
Classic Hardhat
Alternate Fuel Cutter Pac®
P/N: 4401743



CLASSIC COMBO HARDHAT ALTERNATE FUEL COMBO KIT

Maximum capacity. Cuts up to 12" plate with optional tips.

PART NO.	MODEL NO.	TORCH HANDLE	FLASHBACK ARRESTORS		MIXER	CUTTING TIP	CUTTING ATTACHMENT	WELDING/ BRAZING TIPS	REGULATORS		WEIGHT
			OXYGEN	FUEL					OXYGEN	FUEL	
4401743	43450F-510P	43-2	88-5N FBTR	88-5N FBTL	-	-	49-3F	-	450-125-540	450-50-510P	15.5 lbs. / 7.03 kg.

CLASSIC HARDHAT™ V-SERIES® COMBINATION KITS - ALL FUEL GASES

MODEL SHOWN:
V-Series® Hardhat
P/N: 4401737



MODEL SHOWN:
V-Series® Hardhat
P/N: 4401742



V-SERIES® HARDHAT

Cuts up to 6" plate, welds up to 1/2" plate with optional tips.

PART NO.	MODEL NO.	TORCH HANDLE	FLASHBACK ARRESTORS		CUTTING ATTACHMENT	WELDING/ BRAZING TIPS	REGULATORS		WEIGHT
			OXYGEN	FUEL			OXYGEN	FUEL	
4401741	V-315450-300	V-315C	88-5N FBTR	88-5N FBTL	V-2460	-	450-125-540	450-15-300	13.8 lbs. / 6.26 kg.
4401737	V-315450-510	V-315C	88-5N FBTR	88-5N FBTL	V-2460	-	450-125-540	450-15-510	13.8 lbs. / 6.26 kg.
4401740	V-315425-300	V-315C	88-5N FBTR	88-5N FBTL	V-2460	-	425-125-540	425-15-300	11.6 lbs. / 5.26 kg.
4401736	V-315425-510	V-315C	88-5N FBTR	88-5N FBTL	V-2460	-	425-125-540	425-15-510	11.6 lbs. / 5.26 kg.

V-SERIES® HARDHAT

Cuts up to 4" plate, welds up to 1/2" plate with optional tips.

PART NO.	MODEL NO.	TORCH HANDLE	FLASHBACK ARRESTORS		CUTTING ATTACHMENT	WELDING/ BRAZING TIPS	REGULATORS		WEIGHT
			OXYGEN	FUEL			OXYGEN	FUEL	
4401738	V-100C450-510	V-100C	88-5N FBTR	88-5N FBTL	V-1350	-	450-125-540	450-15-510	11.2 lbs. / 5.08 kg.
4401742	V-100C425-300	V-100C	88-5N FBTR	88-5N FBTL	V-1350	-	425-125-540	425-15-300	11.2 lbs. / 5.08 kg.

IRONWORKER®

OUTFIT SERIES

INTRODUCING A NEW SERIES OF INDUSTRIAL GRADE METAL WORKING KITS FROM HARRIS. PROFESSIONALS KNOW WHEN THEY WANT TO GET THE JOB DONE FAST AND DONE RIGHT - THEY CHOOSE HARRIS.

HMD

MODEL

MEDIUM DUTY ACETYLENE OUTFITS

MODEL SHOWN:
85801-510

DESCRIPTION

The Harris HMD medium duty welding and cutting outfit features the new Model 801 regulators and Harris' most popular combination torch handle and cutting attachment. The Model 801 regulators include one-piece encapsulated seats for longer service life, and a 7 year warranty. The Model 85 torch handle features twin-tube, silver-brazed connections for safety and durability when welding, brazing, cutting or heating with acetylene. It is equipped with FlashGuard® check valves. The Model 72-3 cutting attachment with brazed triangular stainless steel tubes makes it light in weight while providing exceptional strength and rigidity. The ease-on cutting valve provides smoother, controlled starts. The forged solid brass head provides years of safe, dependable service, even under the most abusive conditions.

DETAILS

Capacity: Cuts up to 5" plate with optional tips, welds to 1/2" plate with optional tips

Duty: Medium

Seat: One-piece encapsulated seat design with internal filter and PTFE Teflon® seat

Mixer Type: Equal pressure

Torch equipped with: FlashGuard® Check Valves

Warranty: 7 years - Regulator
1 year - All other components



PART #	MODEL #	TORCH HANDLE	MIXER	CUTTING TIP	CUTTING ATTACHMENT	WELDING/ BRAZING TIPS	REGULATORS		ACCESSORIES	WEIGHT
							OXYGEN	FUEL		
4400366	85801-510-DLX HMD	85	D-85	6290-1AC	72-3	23A90-5	801-145-540	801-15-510	<ul style="list-style-type: none"> Goggles Striker 20' x 1/4" Hose Insulated tool bag 	12.3 lbs. / 5.6 kg.
4400369	85801-300 DLX HMD	85	D-85	6290-1AC	72-3	23A90-5	801-145-540	801-15-300	<ul style="list-style-type: none"> Goggles Striker 20' x 1/4" Hose Insulated tool bag 	12.3 lbs. / 5.6 kg.

HHD

MODEL

HEAVY DUTY ACETYLENE OUTFITS

MODEL SHOWN:
8525GX-510

DESCRIPTION

The Harris HHD heavy duty welding and cutting outfit features Harris' most popular regulators, combination torch handle and cutting attachment. The Model 25GX regulators include large, easy-to-read, 2 1/2" dual gauges, an ergonomic adjusting knob for precise pressure adjustments, one-piece encapsulated seats for longer service life, and a 7 year warranty. The Model 85 torch handle features twin-tube, silver-brazed connections for safety and durability when welding, brazing, cutting or heating with acetylene. It is equipped with FlashGuard® check valves. The Model 72-3 cutting attachment with brazed triangular stainless steel tubes makes it light in weight while providing exceptional strength and rigidity. The ease-on cutting valve provides smoother, controlled starts. The forged solid brass head provides years of safe, dependable service, even under the most abusive conditions.

DETAILS

Capacity: Cuts up to 5" plate with optional tips, welds to 1/2" plate with optional tips

Duty: Heavy

Seat: One-piece encapsulated seat design with internal filter and PTFE Teflon® seat

Mixer Type: Equal pressure

Torch equipped with: FlashGuard® Check Valves

Warranty: 7 years - Regulator
1 year - All other components



PART #	MODEL #	TORCH HANDLE	MIXER	CUTTING TIP	CUTTING ATTACHMENT	WELDING/ BRAZING TIPS	REGULATORS		ACCESSORIES	WEIGHT
							OXYGEN	FUEL		
4400367	8525GX-510-DLX HHD	85	D-85	6290-1AC	72-3	23A90-5	25GX-145-540	25GX-15-510	<ul style="list-style-type: none"> Goggles Striker 20' x 1/4" Hose Insulated tool bag 	13.0 lbs. / 5.9 kg.
4400370	8525GX-300 DLX HHD	85	D-85	6290-1AC	72-3	23A90-5	25GX-145-540	25GX-15-300	<ul style="list-style-type: none"> Goggles Striker 20' x 1/4" Hose Insulated tool bag 	13.0 lbs. / 5.9 kg.

HXT

MODEL

EXTRA HEAVY DUTY ACETYLENE OUTFITS

MODEL SHOWN:
43450-510

DESCRIPTION

The Harris HHD is an extra-heavy duty welding and cutting outfit that includes Model 450 regulators, Model 43-2 combination torch handle and 73-2 cutting attachment. The industrial duty Model 450 regulator has many of the premium features found only in high priced regulators. Its stainless steel diaphragm and Harris' exclusive tamper-proof, self-seating safety relief device, makes it stand out for heavy duty welding applications. Model 43-2 features a stainless steel connection on the head to reduce galling and features tube-within-a-tube construction for use in the most severe applications. The Model 73-2 cutting attachment with brazed triangular stainless steel tubes makes it light in weight while providing exceptional strength and rigidity. The ease-on cutting valve provides smoother, controlled starts. The forged solid brass head provides years of safe, dependable service, even under the most abusive conditions.

DETAILS

Capacity: Cuts up to 6" plate with optional tips, welds to 1" plate with optional tips

Duty: Extra-heavy

Seat: One-piece encapsulated seat design with internal filter and PTFE Teflon® seat

Mixer Type: Equal pressure

Torch equipped with: FlashGuard® Check Valves

Warranty: 7 years - Regulator
1 year - All other components



PART #	MODEL #	TORCH HANDLE	MIXER	CUTTING TIP	CUTTING ATTACHMENT	WELDING/ BRAZING TIPS	REGULATORS		ACCESSORIES	WEIGHT
							OXYGEN	FUEL		
4400368	43450-510-DLX HXT	43-2	E-43	6290-1AC	73-3	23A90-5	450-125-540	450-15-510	<ul style="list-style-type: none"> Goggles Striker 20' x 1/4" Hose Insulated tool bag 	17.6 lbs. / 8.0 kg.
4400371	43450-300 DLX HXT	43-2	E-43	6290-1AC	73-3	23A90-5	450-125-540	450-15-300	<ul style="list-style-type: none"> Goggles Striker 20' x 1/4" Hose Insulated tool bag 	17.6 lbs. / 8.0 kg.



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IRONWORKER[®] III

OUTFIT SERIES

The Harris "V" Series products allow users of Victor[®] style cutting torches, handles, cutting attachments, mixers and tips to convert to and enjoy the benefits of genuine Harris designed gas apparatus.



VMD

MODEL

MEDIUM DUTY ACETYLENE OUTFITS

MODEL SHOWN:
VH10C-801-510 DLX

DESCRIPTION

The Harris VMD medium duty welding and cutting outfit features the new Model 801 regulators, VH10 combination torch handle and VH13 cutting attachment. The Model 801 regulators include one-piece encapsulated seats for longer service life, and a 7 year warranty. The Model VH10 torch handle features a tube within a tube construction. It is equipped with FlashGuard[®] check valves. The Model VH13 cutting attachment features an all gas in-tube mixer which allows for easy maintenance.

DETAILS

Capacity: Cuts up to 4"/ 101.6 mm plate with optional tips, welds to 1/2"/ 12.7 mm plate with optional tips

Duty: Medium

Regulator Seat: One-piece encapsulated seat design with internal filter and PTFE Teflon[®] seat

Mixer Type: Equal pressure

Torch equipped with: FlashGuard[®] Check Valves

Warranty: 7 years - Regulator Warranty

1 year - all other components

1 year - All other components



PART #	MODEL #	TORCH HANDLE	MIXER	CUTTING TIP	CUTTING ATTACHMENT	WELDING/ BRAZING TIPS	REGULATORS		ACCESSORIES	WEIGHT
							OXYGEN	FUEL		
4400372	VH10C801-510 DLX	VH10	V-W-1	1-V3-101	VH13	23A90-5	801-145-540	801-15-510	<ul style="list-style-type: none"> Goggles Striker 20' x 1/4" Hose Insulated tool bag 	12.9 lbs. / 5.7 kg.
4400375	VH10C801-300 DLX	VH10	V-W-1	1-V3-101	VH13	23A90-5	801-145-540	801-15-300	<ul style="list-style-type: none"> Goggles Striker 20' x 1/4" Hose Insulated tool bag 	12.9 lbs. / 5.7 kg.

VHD

MODEL

HEAVY DUTY ACETYLENE OUTFITS

MODEL SHOWN:
VH31-25GX-510 DLX

DESCRIPTION

The Harris VHD heavy duty welding and cutting outfit features Harris' most popular regulators, combination torch handle and cutting attachment. The Model 25GX regulators include large, easy-to-read, 2 1/2" dual gauges, an ergonomic adjusting knob for precise pressure adjustments, one-piece encapsulated seats for longer service life, and a 7 year warranty. The Model VH13 handle features a tube within a tube construction for high gas volume applications. It is equipped with FlashGuard® check valves. The Model VH24 cutting attachment features an all gas in-tube mixer for easy maintenance.

DETAILS

Capacity: Cuts up to 8" / 203.2 mm plate with optional tips, welds to 1/2" / 12.7 mm plate with optional tips

Duty: Heavy

Regulator Seat: One-piece encapsulated seat design with internal filter and PTFE Teflon® seat

Mixer Type: Equal pressure

Torch equipped with: FlashGuard® Check Valves

Warranty: 7 years - Regulator
1 year - All other components



PART #	MODEL #	TORCH HANDLE	MIXER	CUTTING TIP	CUTTING ATTACHMENT	WELDING/ BRAZING TIPS	REGULATORS		ACCESSORIES	WEIGHT
							OXYGEN	FUEL		
4400373	VH31-25GX-510 DLX	VH13	V-W	V1-101-1	VH24	23A90-5	25GX-145-540	25GX-15-510	<ul style="list-style-type: none"> Goggles Striker 20' x 1/4" Hose Insulated tool bag 	16.6 lbs. / 7.4 kg.
4400376	VH31-25GX-300 DLX	VH13	V-W	V1-101-1	VH24	23A90-5	25GX-145-540	25GX-15-300	<ul style="list-style-type: none"> Goggles Striker 20' x 1/4" Hose Insulated tool bag 	16.6 lbs. / 7.4 kg.

VXT

MODEL

EXTRA HEAVY DUTY ACETYLENE OUTFITS

MODEL SHOWN:
VH31-450-510 DLX

DESCRIPTION

The Harris VXT is an extra-heavy duty welding and cutting outfit that includes Model 450 regulators, Model VH31 combination torch handle and VH24 cutting attachment. The industrial duty Model 450 regulator has many of the premium features found only in high priced regulators. Its stainless steel diaphragm and Harris' exclusive tamper-proof, self-seating safety relief device, makes it stand out for heavy duty welding applications. The Model VH31 handle features a tube within a tube construction for high gas volume applications. It is equipped with FlashGuard® check valves. The Model VH24 cutting attachment features an all gas in-tube mixer for easy maintenance.

DETAILS

Capacity: Cuts up to 8" / 203.2 mm plate with optional tips, welds to 1/2" / 12.7 mm plate with optional tips

Duty: Extra-heavy

Regulator Seat: One-piece encapsulated seat design with internal filter and PTFE Teflon® seat

Mixer Type: Equal pressure

Torch equipped with: FlashGuard® Check Valves

Warranty: 7 years - Regulator
1 year - All other components



PART #	MODEL #	TORCH HANDLE	MIXER	CUTTING TIP	CUTTING ATTACHMENT	WELDING/ BRAZING TIPS	REGULATORS		ACCESSORIES	WEIGHT
							OXYGEN	FUEL		
4400374	VH31-450-510 DLX	VH31	V-W	V1-101-1	VH24	23A90-5	450-125-540	450-15-510	<ul style="list-style-type: none"> Goggles Striker 20' x 1/4" Hose Insulated tool bag 	18.9 lbs. / 8.4 kg.
4400377	VH31-450-300 DLX	VH31	V-W	V1-101-1	VH24	23A90-5	450-125-540	450-15-300	<ul style="list-style-type: none"> Goggles Striker 20' x 1/4" Hose Insulated tool bag 	18.9 lbs. / 8.4 kg.



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